

Luis Gutierrez

Line Lead

Toledo, OH • (419) 555-0138 • luis.gutierrez@email.com
[linkedin.com/in/luisgutierrez](https://www.linkedin.com/in/luisgutierrez)

SUMMARY

Line Lead with 2 years in automotive and plastics manufacturing, the last year leading a 9-person crew on second shift. Runs start-up checks, 5S and standard work, and catches defects early through quality inspection and attention to detail. Holds MSSC Certified Production Technician and OSHA 10 credentials, with clear communication skills across shifts.

SKILLS

- Standard Work
- 5S
- Quality Inspection
- Lockout/Tagout
- SPC
- Forklift Operation
- Microsoft Excel
- Basic Computer Skills
- Communication Skills
- Attention to Detail

EXPERIENCE

Line Lead 09/2025 - Present
Maumee River Automotive Trim Toledo, OH

Tier 1 supplier building door panels and consoles for 2 vehicle assembly plants.

- Lead a 9-person crew on second shift, assigning stations and covering breaks to hold 420 panels per shift.
- Run start-up checks and quality inspection at 3 stations, cutting scrap from 2.8% to 1.9% in 6 months.
- Train new operators on standard work and lockout/tagout, signing off 11 people within their first 30 days.
- Record hourly counts and downtime in Microsoft Excel and radio line problems to the supervisor and maintenance.

Production Operator 06/2024 - 08/2025
Glass City Plastics Toledo, OH

Injection molding plant running 24 presses across 3 shifts, using basic computer skills for shop-floor terminals.

- Ran 3 injection molding presses per shift, packing about **2,600** parts with correct labels and counts.
- Checked part dimensions with calipers and gauges every 2 hours and logged readings on SPC charts.
- Moved finished goods by forklift operation to the warehouse, keeping 2 press areas clear for mold changes.
- Scored 100% on 4 of 6 monthly 5S audits by setting up shadow boards and labeled bins at each press.

EDUCATION

High School Diploma 05/2023
Bowsher High School Toledo, OH
General Studies

CERTIFICATES

MSSC Certified Production Technician (CPT)
Manufacturing Skill Standards Council
03/2025

OSHA 10-Hour General Industry
OSHA Outreach Training Program
07/2024

Powered Industrial Truck Operator Certification
Glass City Plastics
06/2024