

Samantha Kowalski

Packaging Operator

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SUMMARY

Packaging Operator with 1.5 years running packaging equipment, from form-fill-seal baggers to case packers, in a snack food plant. Works to HACCP and GMP rules, records lots and materials in SAP, and handles basic troubleshooting and forklift work to keep 2 packaging lines at rate on a 3-shift schedule.

EDUCATION

High School Diploma	06/2023
William Allen High School	Allentown, PA

EXPERIENCE

Packaging Operator	04/2025 - Present
Lehigh Valley Snack Company	Allentown, PA

Operate bagging and case packing lines for pretzels and chips sold to regional grocers.

- Ran 2 vertical form-fill-seal baggers producing **9,000** bags per shift with seal and weight checks every 20 minutes.
- Followed HACCP and GMP procedures at metal detector and allergen checkpoints, passing all 5 internal food safety audits.
- Recorded lot codes, film rolls and finished pallets in SAP, keeping traceability records complete for every shift.
- Fixed film tracking and jaw temperature problems through basic troubleshooting, cutting bagger downtime by 18% in 2026.

Packer	05/2023 - 03/2025
Bethlehem Fulfillment Center	Bethlehem, PA

Packed e-commerce orders for health and beauty brands in a contract fulfillment warehouse.

- Packed 350 orders per shift at 99.7% accuracy, using basic math to choose boxes that met carrier dimension rules.
- Moved pallets of cartons with a forklift after certification, feeding 3 pack stations during peak season.
- Counted returns and packing supplies weekly and entered totals using basic computer skills for the supervisor.
- Reported damaged stock and safety hazards on the floor, cutting repeat damage on one product line by half.

SKILLS

Packaging Equipment • HACCP • GMP • SAP • Troubleshooting • Forklift • Basic Math • Basic Computer Skills
Mechanical Aptitude • Attention to Detail

CERTIFICATES

HACCP Basics Certificate
Lehigh Carbon Community College
09/2025

Forklift Operator Certification
Bethlehem Fulfillment Center
08/2023