Javier Moreno

Pipe Welder

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SUMMARY

Pipe Welder with 6 years of pipe welding on carbon steel and stainless steel process piping at refineries and chemical plants along the Mississippi River. Qualified 6G in GTAW root and SMAW fill and cap, reads isometric drawings, and averages a 98.5% X-ray pass rate. Brings strong safety awareness to turnarounds with TWIC and OSHA cards.

SKILLS

Pipe Welding • SMAW • GTAW • FCAW • Carbon Steel • Stainless Steel • Isometric Drawings • Piping Systems
Safety Awareness • Attention to Detail

EXPERIENCE

Pipe Welder 04/2022 - Present
Bayou Industrial Contractors Baton Rouge, LA
Industrial mechanical contractor for refinery and chemical plant work.

- Produce 6G butt welds on 2- to 24-inch carbon steel and chrome pipe, averaging 6 per shift.
- Run GTAW roots and SMAW fill and cap passes, holding a 98.5% X-ray pass rate over **1,400** joints.
- Interpret isometric drawings to fit spools and tie-ins during 3 refinery turnarounds a year.
- Enforce hot work permit, fire watch and confined-space rules on each crew, with zero recordables in 4 years.

Pipe Welder 03/2020 - 03/2022
Gulf South Piping Services Geismar, LA
Shop and field fabricator of process piping systems.

- Fabricated stainless steel piping systems in the spool shop, welding 30+ spools a week with GTAW.
- Welded pipe racks and supports with FCAW during 2 plant expansion projects.
- Beveled, fit and tacked pipe with clamps and grinders for 3 field crews.

Pipefitter Helper 06/2019 - 02/2020
Delta Plant Services Port Allen, LA
Plant maintenance contractor for petrochemical sites.

- Staged pipe, valves and fittings for 5 fitters and kept tool trailers stocked.
- Cut and beveled pipe for 40+ spools a week on a band saw and track torch.
- Practiced 6G coupons after shifts and passed the company pipe test within 8 months.

EDUCATION

Certificate of Technical Studies 05/2019
Baton Rouge Community College Baton Rouge, LA
Pipe Welding

CERTIFICATES

NCCER Certified Pipe Welder
NCCER
02/2020

TWIC Card
Transportation Security Administration
07/2019

OSHA 10-Hour Construction
OSHA Outreach Training Program
06/2019