

Jerome Whitfield

Press Operator

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Summary

Press Operator with 4 years running mechanical and servo stamping presses from 150 to 600 tons for automotive brackets and seat parts. Sets dies, checks parts with micrometers and calipers, and uses troubleshooting skills to fix feed and misfeed problems before they turn into scrap or downtime.

Experience

Press Operator 05/2023 - Present

Maumee River Stamping Toledo, OH

Operate progressive-die stamping presses supplying Tier 1 automotive seat makers.

- Ran a 400-ton progressive press at 35 strokes per minute, producing 18,000 seat brackets per shift.
- Measured hole locations and flange heights with micrometers and calipers each hour, keeping the press at a 0.6% scrap rate.
- Shared die setting on 3 progressive dies a week with the setter, cutting changeovers from 70 to 45 minutes.
- Diagnosed coil feed and misfeed sensor faults with hand tools and troubleshooting, saving about 6 hours of downtime monthly.

Machine Operator 07/2022 - 04/2023

Glass City Metal Products Perrysburg, OH

Ran small presses and spot welders in a job shop building metal shelving parts.

- Operated 3 punch presses and a spot welder, producing 1,500 shelf brackets per shift to drawing.
- Checked first pieces with a caliper and basic math against the print before each of 15+ weekly runs.
- Entered counts and scrap at shift end using basic computer skills, with no missed report in 9 months.
- Lubricated presses and cleaned die areas daily, keeping the work area clean and safe for 2 audits.

Education

High School Diploma 06/2022

Bowsher High School Toledo, OH

Skills

- Stamping Presses
- Die Setting
- Micrometers
- Calipers
- Hand Tools
- Troubleshooting
- Basic Math
- Basic Computer Skills
- Mechanical Aptitude
- Attention to Detail

Certificates

OSHA 10-Hour General Industry

03/2024
Owens Community College

Forklift Operator Certification

06/2023
Maumee River Stamping