

Sharon Mitchell

Production Control Manager

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SUMMARY

Production control manager with 12 years in automotive and appliance manufacturing, leading planners, schedulers and material handlers. Runs production control and production planning for a \$300M plant, ties supply chain management to daily output, and uses SAP data to keep inventory, capacity and delivery in balance.

EXPERIENCE

Production Control Manager

05/2021 – Present

Bluegrass Appliance Components

Louisville, KY

Leads production control for a 1,100-employee plant making appliance motors and controls.

- Manage a team of 14 planners, schedulers and material handlers across 3 shifts.
- Raised on-time delivery from 88% to 97% with a frozen schedule window and daily tier meetings.
- Cut inventory from 34 to 21 days on hand with kanban for 400 high-runner parts and tighter MRP settings.
- Present the monthly capacity plan to the plant manager and sales, setting overtime and hiring 3 months out.

Production Control Supervisor

03/2017 – 04/2021

Kentuckiana Automotive Stampings

Shelbyville, KY

Supervised scheduling and shipping at a tier-one stamping and welding plant.

- Supervised 8 schedulers and shipping clerks supporting 4 automotive assembly plants.
- Held 100% on-time shipment for 26 straight months against just-in-sequence releases.
- Rebuilt scheduling rules for 30 presses around die change times, freeing 6% of press capacity.
- Led the SAP go-live for production orders and EDI, training 25 users.

Production Planner

06/2014 – 02/2017

Commonwealth Plastics Group

Lexington, KY

Planner at an injection molding plant.

- Planned 18 molding presses and 600 SKUs from customer releases and resin supply.
- Reduced resin inventory by \$200K with weekly reorder points built from actual usage.
- Coordinated 40 mold changes a week with the tooling room so presses restarted on schedule.

SKILLS

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|---------------------------|------------------------|--------------------------|
| • Production Control | • Capacity Planning | • Communication |
| • Production Planning | • Inventory Management | • Problem-Solving Skills |
| • Supply Chain Management | • SAP | |
| • Scheduling | • Kanban | |

EDUCATION

Bachelor of Science

05/2014

University of Louisville

Louisville, KY

Industrial Engineering

CERTIFICATES

Certified in Planning and Inventory Management (CPIM)

08/2016

ASCM (APICS)

Lean Six Sigma Green Belt

11/2019

University of Kentucky