Tasha Bennett

PRODUCTION LEAD

Greenville, SC (864) 555-0172 tasha.bennett@email.com linkedin.com/in/tashabennett

SUMMARY

Production Lead with 6 years in plastics and packaging manufacturing, including 3 years leading 14 operators on a 3-line thermoforming floor. Knows manufacturing processes from setup to pack-out, tracks output in SAP and Microsoft Excel, and leads problem-solving on scrap and downtime. Holds a Lean Six Sigma Yellow Belt and an OSHA 10 card.

SKILLS

Other Skills: Manufacturing Processes, SAP, Microsoft Excel, Microsoft Word, Outlook, Changeovers, Lean Manufacturing, Thermoforming, Problem-Solving, Leadership

EXPERIENCE

Production Lead 06/2023 - Present

Upstate Packaging Solutions Greenville, SC

Food packaging plant running 3 thermoforming lines around the clock.

- Lead **14** operators on 3 thermoforming lines, meeting 97% of the daily production plan over the past year.
- Record production orders, scrap and labor in SAP each shift, holding inventory counts within 0.5% at audit.
- Cut changeover time from 75 to 48 minutes by staging tooling and writing a checklist with maintenance.
- Write shift reports in Microsoft Word and send handoff notes in Outlook so the next lead starts with 0 surprises.

Setup Technician 03/2021 - 05/2023

Reedy River Plastics Greenville, SC

Sheet extrusion plant supplying cups and lids to food packaging converters.

- Set up and ran 6 extrusion lines, changing dies and approving first pieces on about **20** changeovers a month.
- Reduced edge-trim scrap by 15% by adjusting temperature profiles with the process engineer on 2 lines.
- Trained 5 new operators on manufacturing processes, machine guarding and in-process quality checks.
- Joined lean manufacturing kaizen events that freed 600 square feet of floor space near the regrind area.

Machine Operator 05/2020 - 02/2021

Reedy River Plastics Greenville, SC

Entry role on the sheet extrusion floor after finishing an associate degree.

- Operated **2** sheet extrusion lines per shift, holding gauge thickness within 0.002 inch.
- Packed and labeled about 300 rolls a week and recorded counts in the plant system.
- Earned promotion to setup technician after 10 months for quality results and attendance.

EDUCATION

Associate of Applied Science 05/2020

Greenville Technical College Greenville, SC

Manufacturing Technology

CERTIFICATES

Lean Six Sigma Yellow Belt 04/2024

American Society for Quality (ASQ)

OSHA 10-Hour General Industry 08/2021

OSHA Outreach Training Program