Raymond Castellano

Welder III

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SKILLS

GTAW · SMAW · GMAW · Plasma Arc Cutting · Flame Cutting · Blueprints · Welding Safety · PPE · Mentoring · Attention to Detail

EDUCATION

Certificate 05/2017

Owens Community College

Perrysburg, OH

Welding and Fabrication Technology

CERTIFICATES

AWS Certified Welder - D1.1 3G SMAW

American Welding Society

11/2017

ASME Section IX 6G Pipe Qualification - GTAW/SMAW

Great Lakes Plant Services

06/2021

OSHA 30-Hour General Industry

OSHA Outreach Training Program

02/2022

SUMMARY

Welder III with 9 years of maintenance, repair and field welding in refineries, glass plants and steel mills around Toledo. Qualified in GTAW, SMAW and GMAW on carbon steel, stainless and chrome, plus plasma arc cutting and flame cutting. Leads a 5-person crew, provides mentoring to junior welders and runs welding safety briefings on permits and PPE.

EXPERIENCE

Welder III 03/2021 - Present

Great Lakes Plant Services — Toledo, OH

Industrial maintenance contractor for refineries and glass plants.

- Lead a **5**-person weld crew on field repairs and shutdowns at 4 refinery and glass plant sites.
- Coach junior welders on GTAW roots and SMAW caps through weekly mentoring, and 3 have passed 6G tests.
- Cut out worn chutes and liners with plasma arc cutting and flame cutting during 12-hour shutdown shifts.
- Hold daily welding safety briefings on hot work permits, fire watch and PPE, with zero recordables since 2021.

Welder II 05/2018 - 02/2021

Northwest Ohio Steel Services — Rossford, OH

Mill maintenance and fabrication contractor.

- Rebuilt conveyor frames, chutes and ladle parts with GMAW and SMAW for 2 steel mills.
- Interpreted blueprints and sketches from mill engineers to fabricate 150+ replacement parts.
- Hardfaced crusher hammers and wear plates, extending part life about 40%.

Welder I 06/2017 - 04/2018

Maumee River Fabrication — Maumee, OH

Production fabricator of steel brackets and frames.

- Welded carbon steel brackets and frames with GMAW on a 2-shift production line.
- Inspected parts against drawings with attention to detail and passed the AWS D1.1 3G test in 2017.